



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-802-021
Job Sheet 167977



Part No: D206-802-021

Job Qty: 1 ea

Part Name: Crew Door Opener LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/24/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Coldstream Helicopters Ltd (CCOLD01)

6200 Tronson Road Vernon, BC, V1H1N5 Canada ph:(778) 475-6224 fx:(778) 475-6225.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/24/17	0.00	0.00	Start Up Stores/Pkg1		
105	Packaging	1 pcs		11/24/17	0.00	0.00	Packaging1		
110	QC	1 pcs		11/24/17	0.00	0.00	QC4		
115	DC	1 pcs		11/24/17	0.00	0.00	DC		
120	Packaging	1 pcs		11/24/17	0.00	0.00	Packaging3		
130	QC21-FG	1 Ea		11/24/17	0.00	0.00	QC21		

Part Op 115 - Photocopy bluefile and create labels per PPP D206-802-021 CHG002
Descriptions: 120 - Identify and pack for shipping as per PPPDD206-802-021

NOV 15 2017
9-59

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	✓ CR3242-4-2 5009363	5	48	0	0
	✓ D3552-15 5009362	1	1	0	0
	✓ D3622-5 5009378	2	8	0	0
	✓ D4110-1 5009357	1	2	0	0
	✓ D4110-3 5009355	1	10	0	0
	✓ MS20426AD4-5 5009353	4	611	0	0
	✓ MS20600-AD4W2 5009331	13	160	0	0
	✓ MS21073L5 5009347	2	14	0	0
	✓ MS27130-A26 5009346	1	25	0	0
	✓ NAS1149C0532R 5009345	6	355	0	0
	✓ NAS1149C0563R 5009344	6	323	0	0

Part Specifications

Specifications could not be found.



S009372



Crew Door Opener LH

D206-802-021

PART NO:

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 11/13/17
Job No: 167977

Dart Aerospace Ltd.
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5.0 PARTS LIST**5.1 D206-802-021/-022 Crew Door Opener Kits**

Qty -021	Qty -022	Part Number	Description
		D206-802-021	CREW DOOR OPENER KIT, LH
		D206-802-022	CREW DOOR OPENER KIT, RH
1	1	D3552-15	DOOR PROP
2	2	D3622-5	BALL STUD
1		D4110-1	DOOR DOUBLER
	1	D4110-2	DOOR DOUBLER
1	1	D4110-3	DOUBLER, SILL
5	5	CR3242-4-2	RIVET
4	4	MS20426AD4-5	RIVET
13	13	MS20600AD4W2	RIVET
2	2	MS21073L5	ANCHOR NUT
1	1	MS27130-A26	RIVNUT (OR A10-130)
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

5.2 D206-802-023/-025 High Vis Crew Door Opener Kits

Qty -023	Qty -025	Part Number	Description
		D206-802-023	HIGH VIS CREW DOOR OPENER KIT, LH OR RH
		D206-802-025	HIGH VIS CREW DOOR OPENER RETROFIT KIT
1	1	D3552-17	DOOR PROP
2	2	D3622-7	BALL STUD
1		D4110-3	DOUBLER, SILL
1	1	D4111-3	SILL FITTING
2	2	CR3523-4-4	RIVET
2		MS20426AD4-5	RIVET
13		MS20600AD4W2	RIVET
1		MS21073L5	ANCHOR NUT
1	1	MS27039C5-11	SCREW
1		MS27130-A26	RIVNUT (OR A10-130)
2	2	NAS1149C0563R	WASHER